

Build a Sun Funnel

for Group Viewing of Solar Eclipses & Other Fascinating Solar Phenomena



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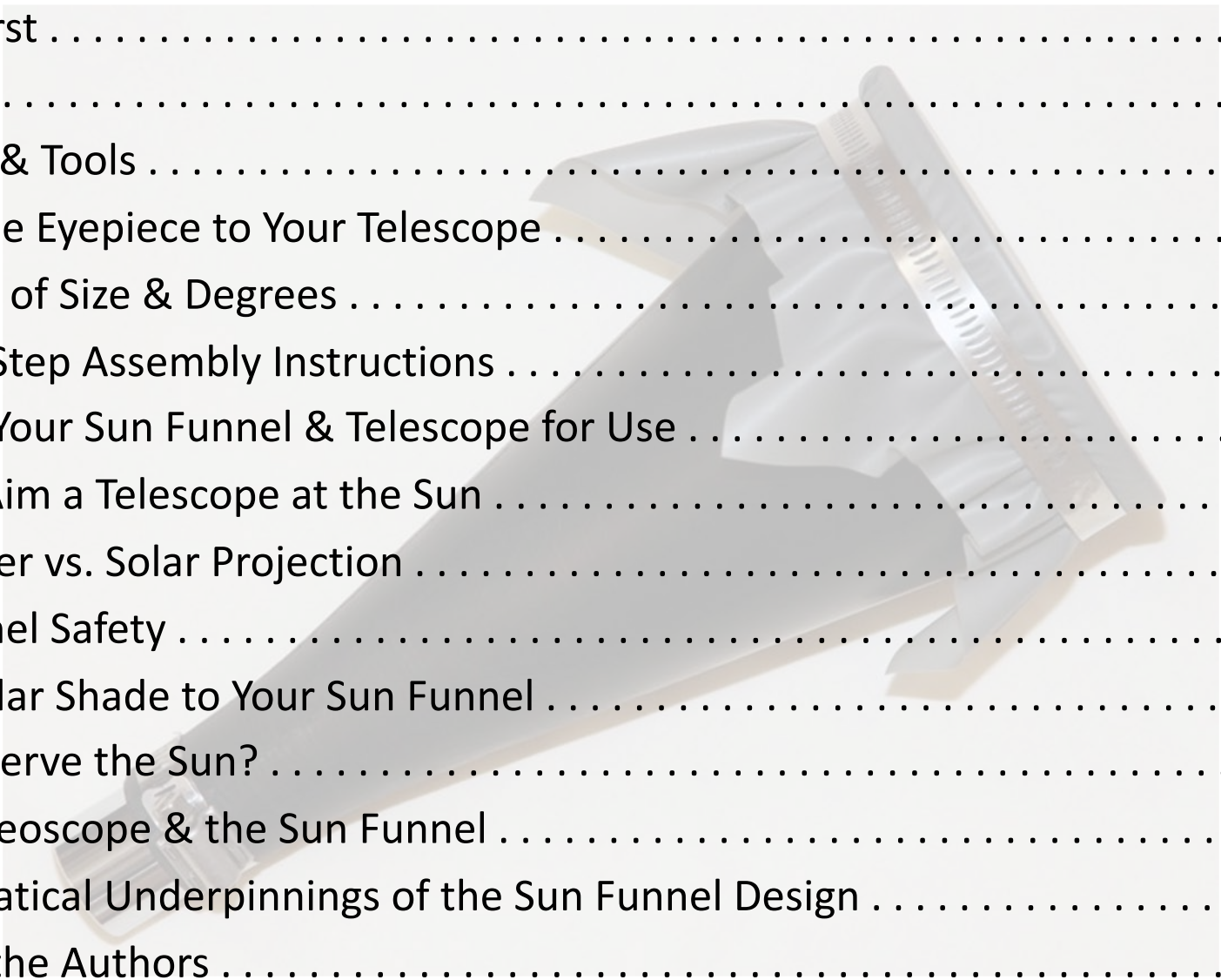
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This simple & inexpensive device makes it easy for many people to observe the Sun simultaneously — and safely!



Origin of the Sun Funnel: Amateur astronomers Gene Zajac and Chuck Bueter adapted an existing design for a workshop at the 2003 Great Lakes Planetarium Association annual conference (<https://glpa.org/annual-conference>). The rear-screen projection material shown here is an idea borrowed from Bruce Hegerberg's Sun Gun (<http://bit.ly/23SVC5N>).

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Safety First!

Whenever you observe the Sun, with any technique, you must put safety first.

Construction of the Sun Funnel requires the skilled use of a saw and other potentially dangerous tools and is therefore not a suitable activity for children except when supervised closely by adults.

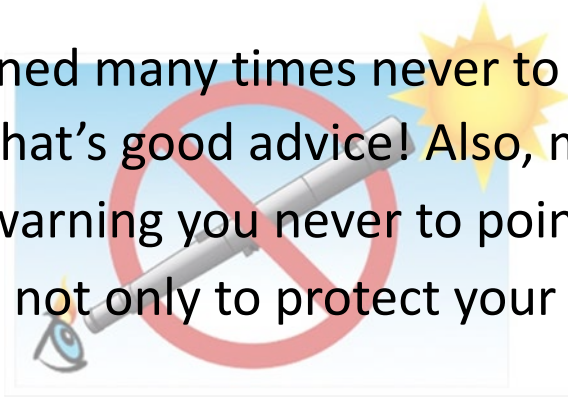
Once completed by following the instructions in this document, the Sun Funnel should be set up by a knowledgeable adult who is experienced in the use of a telescope for solar observing.

Children should never use the Sun Funnel without adult supervision.

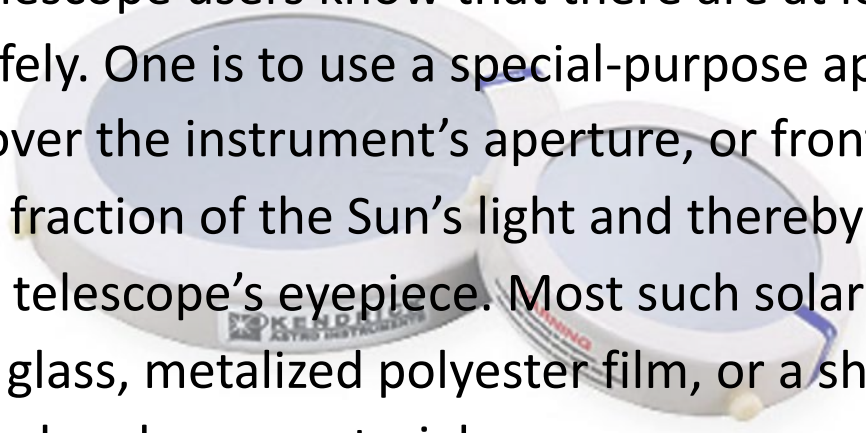
Never leave a telescope and Sun Funnel — or any other solar-observing setup — unattended.

Safe Sun

You've probably been warned many times never to look directly at the Sun to avoid injuring your eyes. That's good advice! Also, most commercial telescopes have a sticker warning you never to point your instrument at the Sun — again, good advice, not only to protect your eyes but also to protect your telescope.



But experienced telescope users know that there are at least two ways to observe the Sun safely. One is to use a special-purpose aperture filter — that is, a filter that fits over the instrument's aperture, or front opening — to block all but a minuscule fraction of the Sun's light and thereby create a comfortably bright image in the telescope's eyepiece. Most such solar filters are made from metal-coated glass, metalized polyester film, or a sheet of black-polymer or metal-coated black-polymer material.



Safe Sun, Continued

Sometimes, though, it can be hard to convince people to look through a filtered telescope; despite your most sincere reassurances, they're afraid they'll hurt their eyes. In any case, only one person at a time can view the Sun in the telescope's eyepiece.

One way around these problems is to project an image of the Sun from your telescope onto a card or screen. Now nobody has to look through the telescope (which means no refocusing and no bumping), and many people can view the solar image at the same time. But there's a risk that someone might accidentally look into the bright beam of sunlight emerging from the eyepiece.

The solution to that problem, and an even safer way to use a telescope to observe the Sun, is rear-screen projection. That's the technique used in the Sun Funnel. *Let's build one!*

Red numbers correspond to items listed on the next two pages.



Supplies & Tools

Supplies

- 1.** Hopkins FloTool Super Funnel (black) or KarZone Long-Neck (red), 17.7-inch x 5-inch x 5-inch (round top), at Walmart, hardware stores, and auto-parts stores. Online: <https://bit.ly/3DP8bbb>
- 2.** Large hose clamp, 5.5-inch diameter, e.g., Breeze #62080H, at hardware stores. Online (1 clamp): <https://bit.ly/44lrG1B>
- 3.** Small hose clamp, 1.5-inch diameter, e.g., Breeze #62016HC, at hardware stores. Online (10 clamps): <https://bit.ly/3q70NVV>
- 4.** 8-inch x 8-inch or larger piece of rear-surface projection screen. If you can find it, use Da-Lite Da-Tex (<https://bit.ly/36L0feV>); if not, use Carl's Gray Rear Film, available in a Sample Pack of rear-projection film (<https://bit.ly/3K8cHDF>). If you can't find, or don't want to buy, either material, a suitable alternative is two layers of a gray or white vinyl shower-curtain liner.

Supplies, Continued

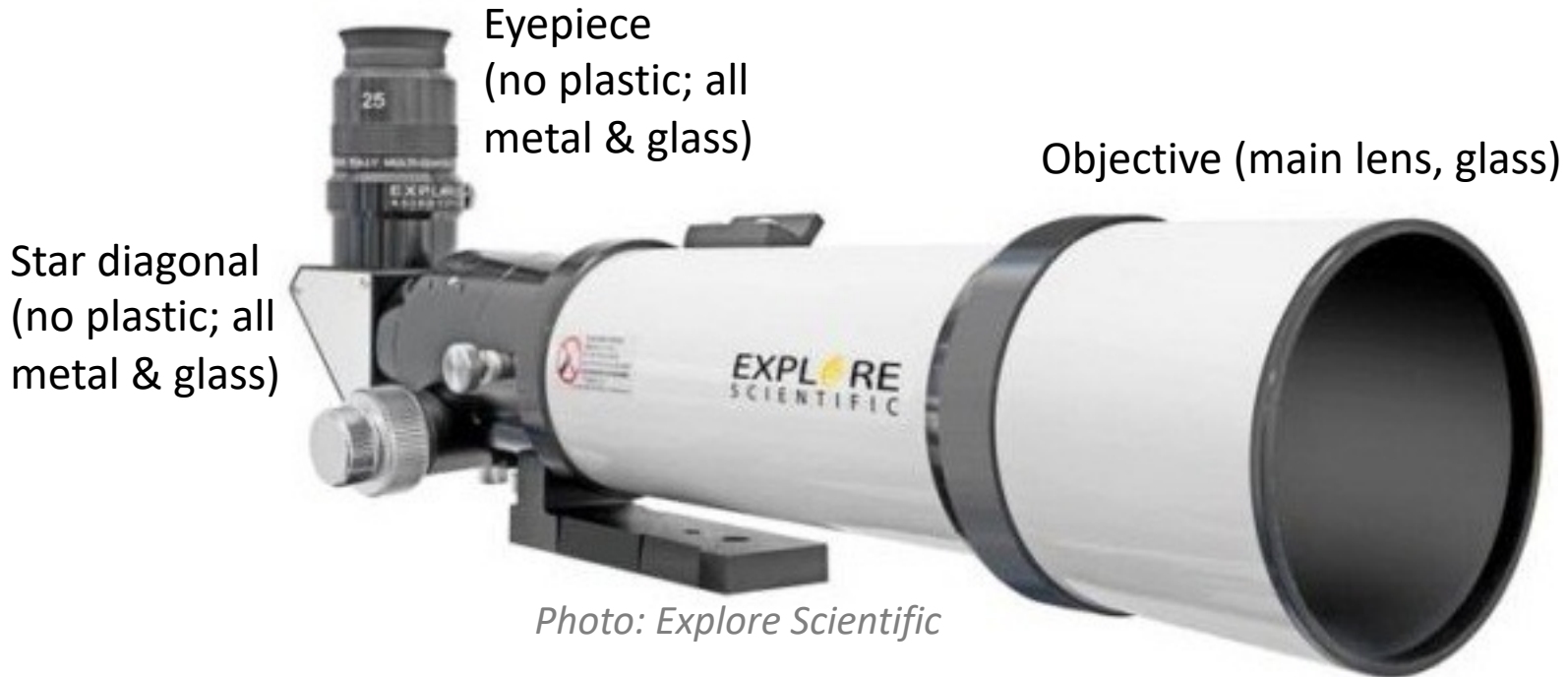
5. Inexpensive (e.g., Huygens, Kellner, Plössl) **all-metal-and-glass** telescope eyepiece, 1.25-inch barrel, focal length ~5 to ~25 mm (tips on choosing the optimum focal length follow on subsequent pages). Use one that you already have lying around, as long as it has **no plastic** in it, which would melt or catch fire. If you don't have one, they're available from numerous manufacturers and dealers — just type “telescope eyepieces” into any internet search engine, and you'll find many to choose from. Another good source is Surplus Shed (<https://bit.ly/3K6rG14>).

Tools

- 6.** Flat-head screwdriver
- 7.** Small hacksaw
- 8.** Medium- to fine-grit sandpaper
- 9.** 12-inch ruler

Match the Eyepiece to Your Telescope

What type of telescope? Refractor!



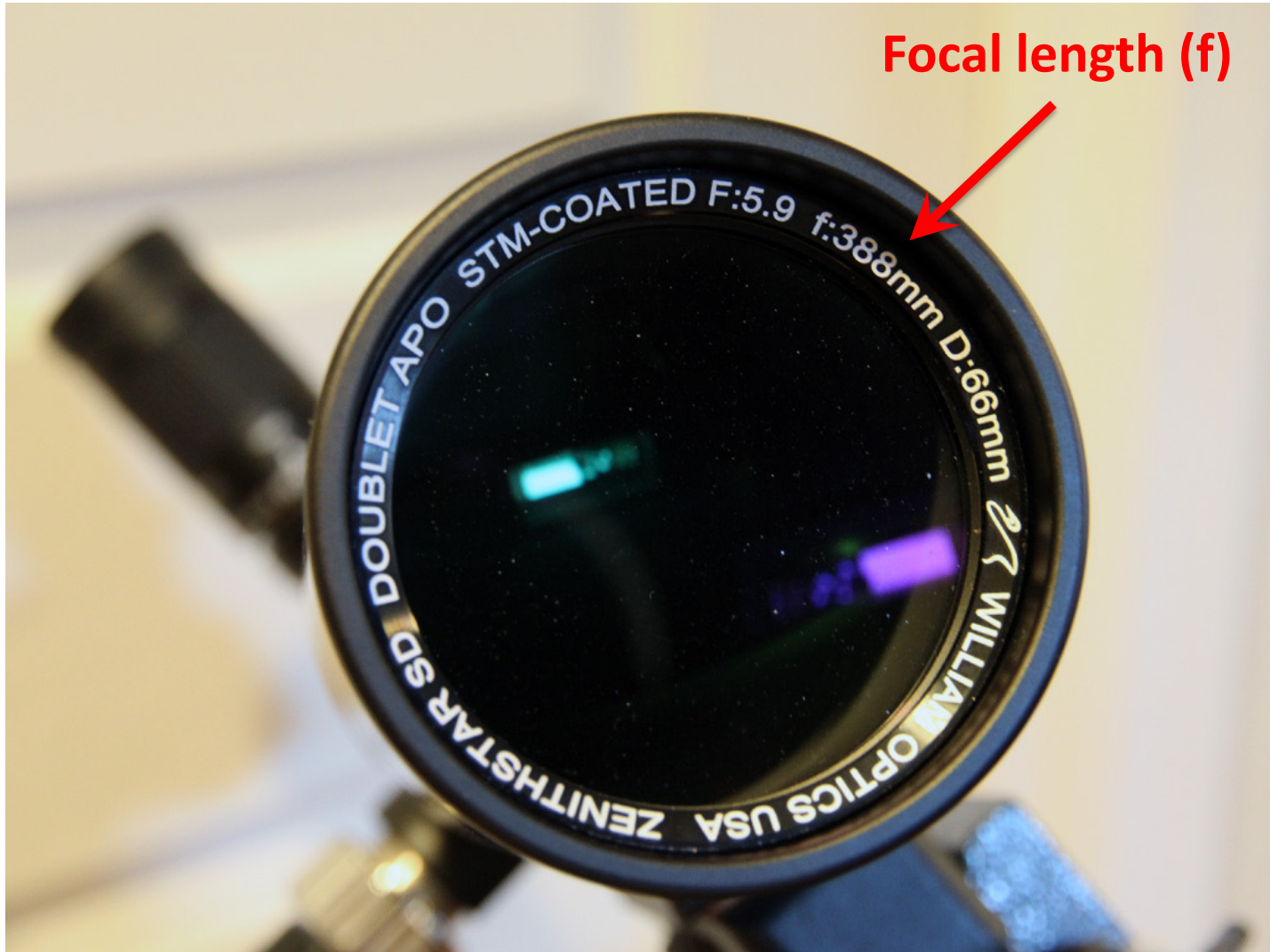
Using a Newtonian reflector or a catadioptric (mirror-lens) telescope is strongly discouraged, as concentrated sunlight can destroy such instruments' secondary-mirror holders.



Photo: Chuck Bueter

That said, you can use a reflector if you “stop down” the aperture by placing a piece of cardboard over the front end with a small (1- to 2-inch) hole cut off to one side to let in only a little bit of sunlight. Be sure to install the aperture mask before aiming the telescope at the Sun!

A refractor's focal length is usually indicated on the barrel of the objective (front) lens in mm.



Or you can calculate the focal length of your telescope from its diameter (D) and focal ratio (f/ratio or f/number):

$$FL_{\text{telescope}} = D_{\text{telescope}} \times \text{f/ratio}$$

Example: For the 66-mm f/5.9 refractor shown on the previous page,
 $FL_{\text{telescope}} = 66 \text{ mm} \times 5.9 = 389 \text{ mm}$ (close enough; round-off error!)

Best eyepiece for a full-disk (~100 mm diameter) solar image:

$$FL_{\text{eyepiece}} \text{ (mm)} \approx FL_{\text{telescope}} \text{ (mm)} \div 43$$

(The derivation of this formula appears later in this document.)

Example: For the Galileoscope, a 50-mm f/10 refractor ($FL_{\text{telescope}} = 500 \text{ mm}$), the eyepiece that will produce a full-disk solar image has a focal length of $FL_{\text{eyepiece}} = 500 \div 43 = 11.6 \text{ mm}$. There are many inexpensive 12.5-mm eyepieces available; any would make a good choice.

An eyepiece with a *shorter* focal length will produce a *larger* Sun image; an eyepiece with a longer focal length will produce a smaller Sun image.

Sample Pairs of Telescope & Eyepiece Focal Lengths for a Full-Disk Image of the Sun on the Sun Funnel

Telescope ($FL_{\text{telescope}}$)	Eyepiece (FL_{eyepiece})
300 mm	7 mm
400 mm	9 mm
500 mm	12 mm
600 mm	14 mm
700 mm	16 mm
800 mm	19 mm
900 mm	21 mm
1000 mm	23 mm

Don't worry about getting the eyepiece focal length "exactly right." Depending on what you have available or what you can buy cheaply, aim to get an eyepiece whose focal length is within $\pm 10\%$ of the "ideal" value of $FL_{\text{telescope}} \div 43$.

A Matter of Size & Degrees

The Sun Funnel was designed with small refractors, such as those with apertures in the range of 50 to 90 mm (2 to 3½ inches), in mind. There's nothing to keep you from scaling it up to a much bigger size, except that you're limited by the amount of sunlight you collect, so if you make a much bigger funnel for a small refractor, you'll end up with a disappointingly dim image.

If you want to double the diameter of the funnel so that you can double the diameter of the solar image, you'll need to double the diameter of the refractor to maintain similar image brightness. That's not too practical, as such refractors are typically quite large, heavy, and expensive. A better solution is to use a shorter-focal-length eyepiece to increase the magnification. This will blow up the Sun's image so that it "overfills" the Sun Funnel screen, but it'll make sunspots or the silhouette of Mercury during a solar transit appear larger and more visible.

Most refractors include a 90° star diagonal whose purpose is to make the viewing angle more convenient. Use it! But if the Sun is low in the sky, it's perfectly OK to leave out the star diagonal and view or project "straight through" the scope.

OK, now that we have all our supplies and tools,



including a suitable eyepiece, let's build a Sun Funnel!

Step 1. The funnel has a sharp little piece of plastic protruding from the side about halfway down its length.



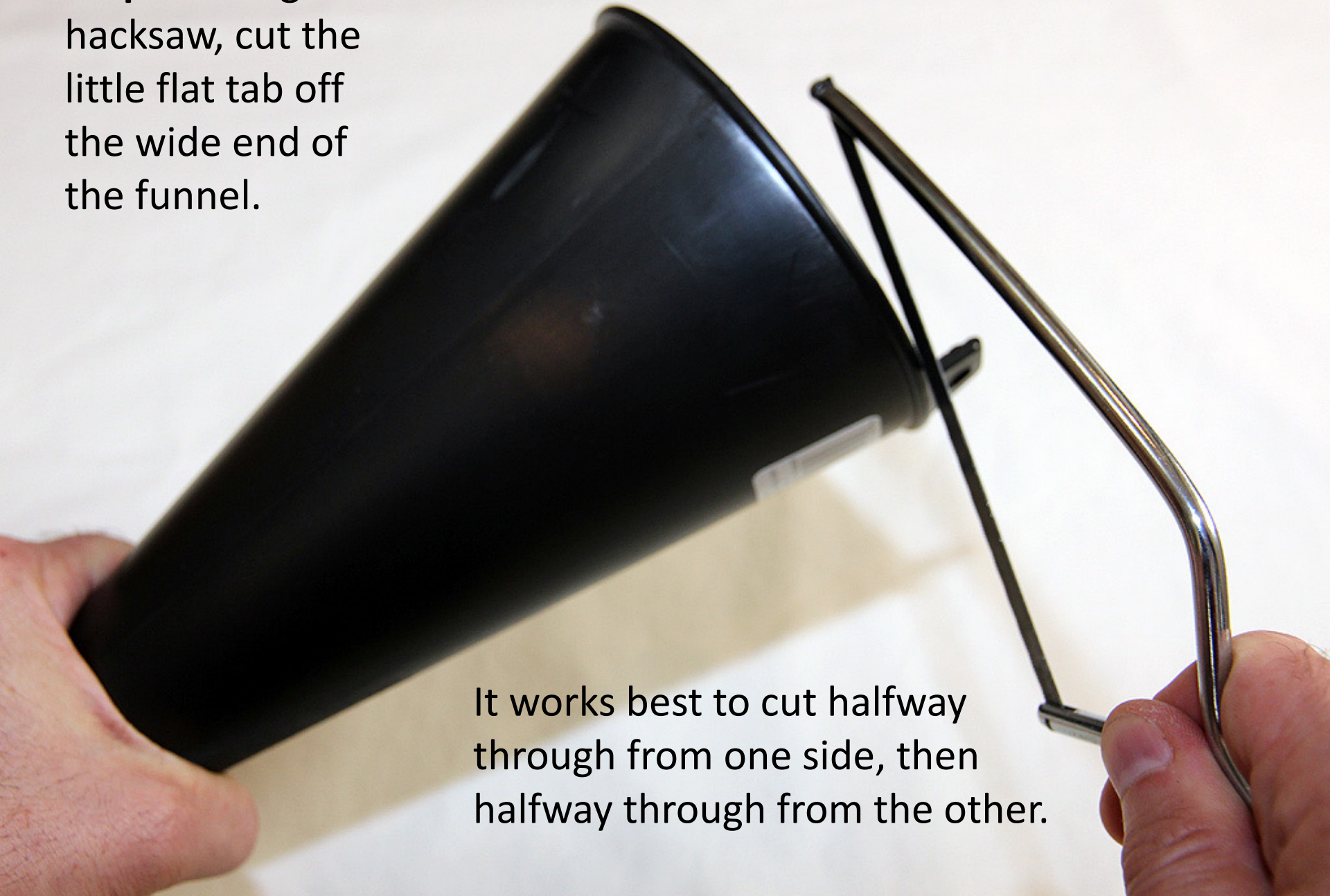
Using the sandpaper, grind it smooth so it doesn't scratch your hands.





No more sharp
piece of plastic!

Step 2. Using the hacksaw, cut the little flat tab off the wide end of the funnel.

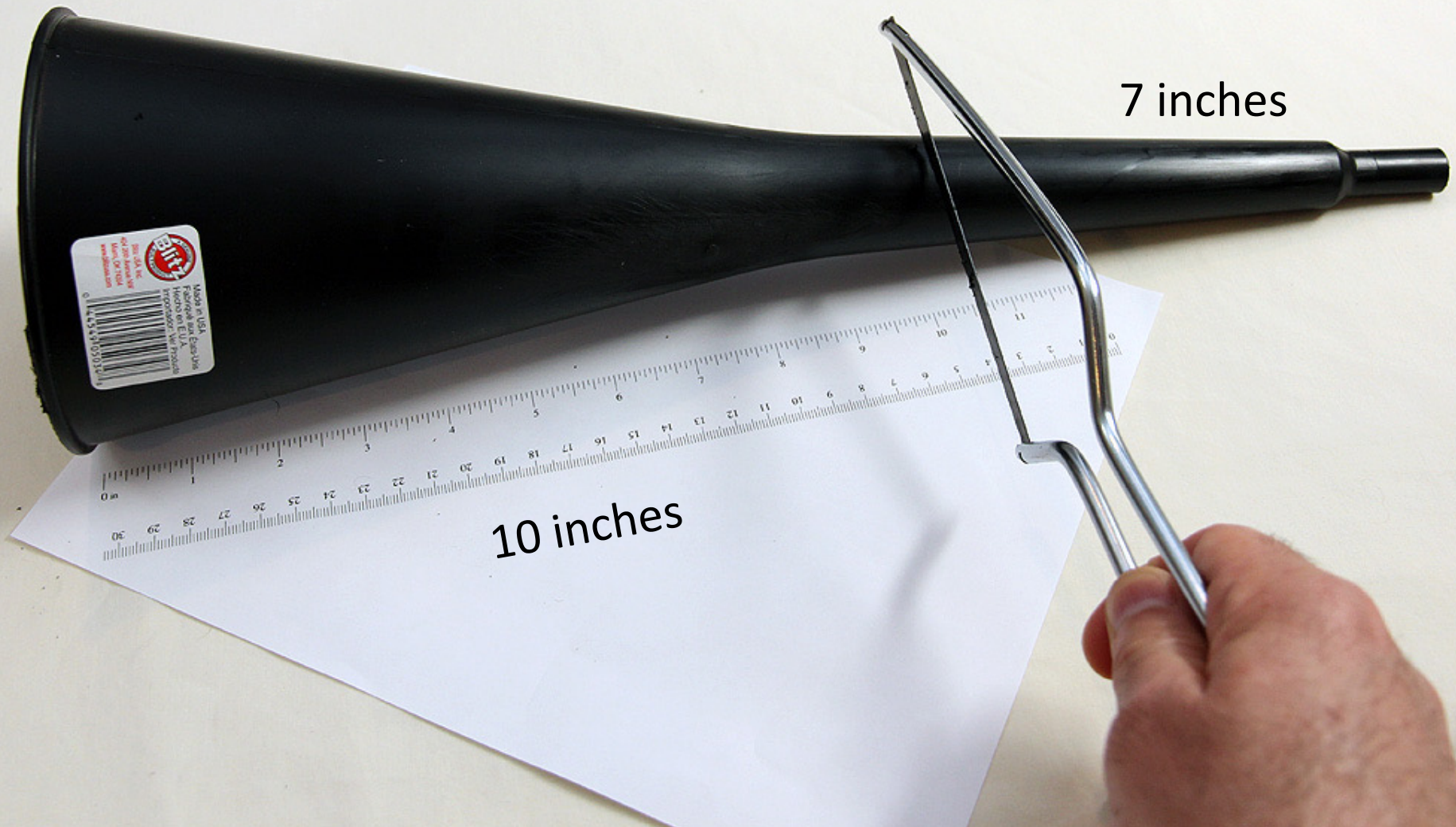


It works best to cut halfway through from one side, then halfway through from the other.

Rough edge!
Sand it smooth
now or in step 5.



Step 3. Using the hacksaw, cut about 7 inches off the narrow end of the funnel so that what's left measures about 10 inches long (use the ruler).



Try to make the cut perpendicular to the axis of the funnel, but don't panic if it ends up slightly tilted. Rotate the funnel as needed to complete the cut.



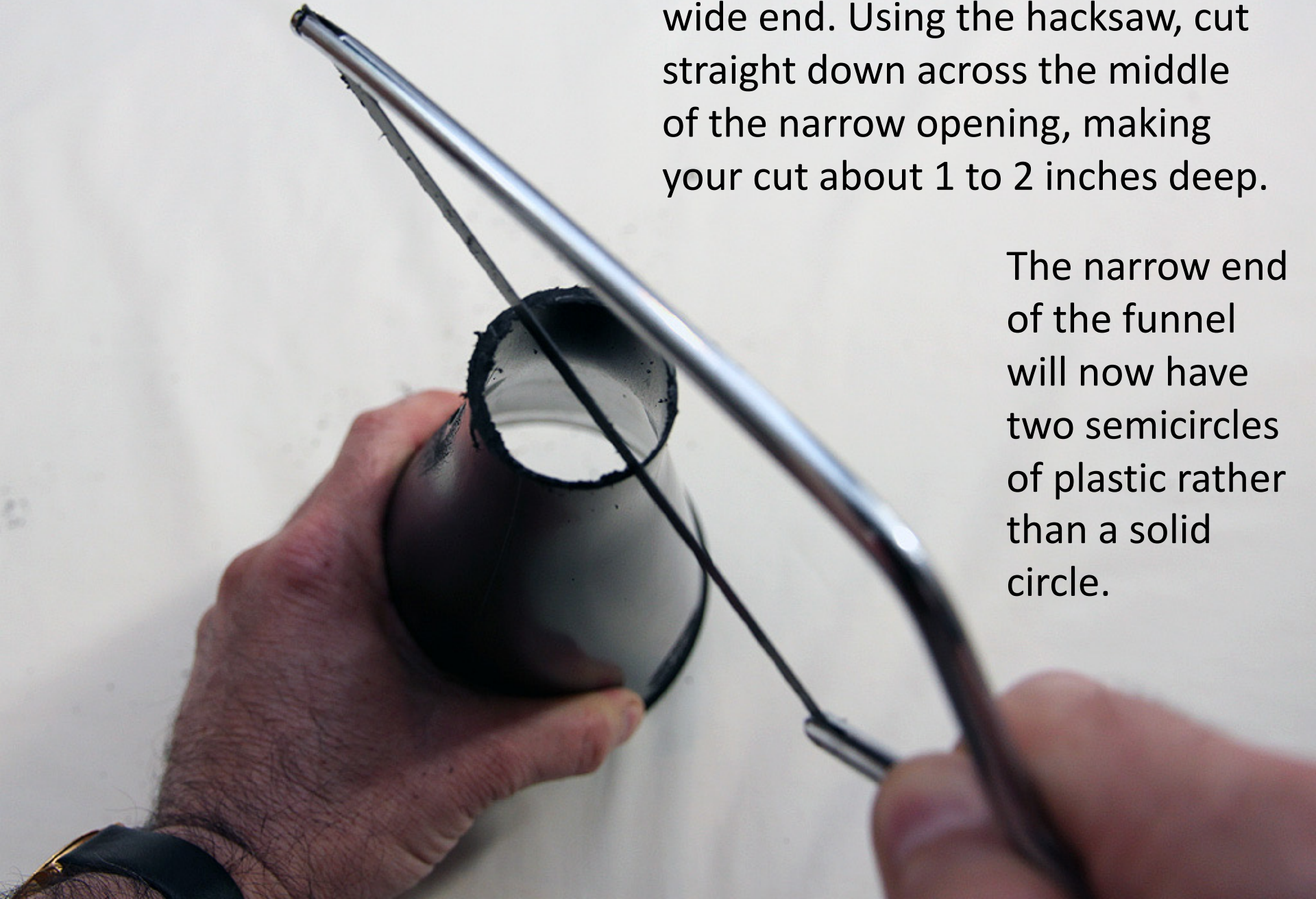
Don't bother sanding
this rough edge yet.



Discard this piece of plastic.

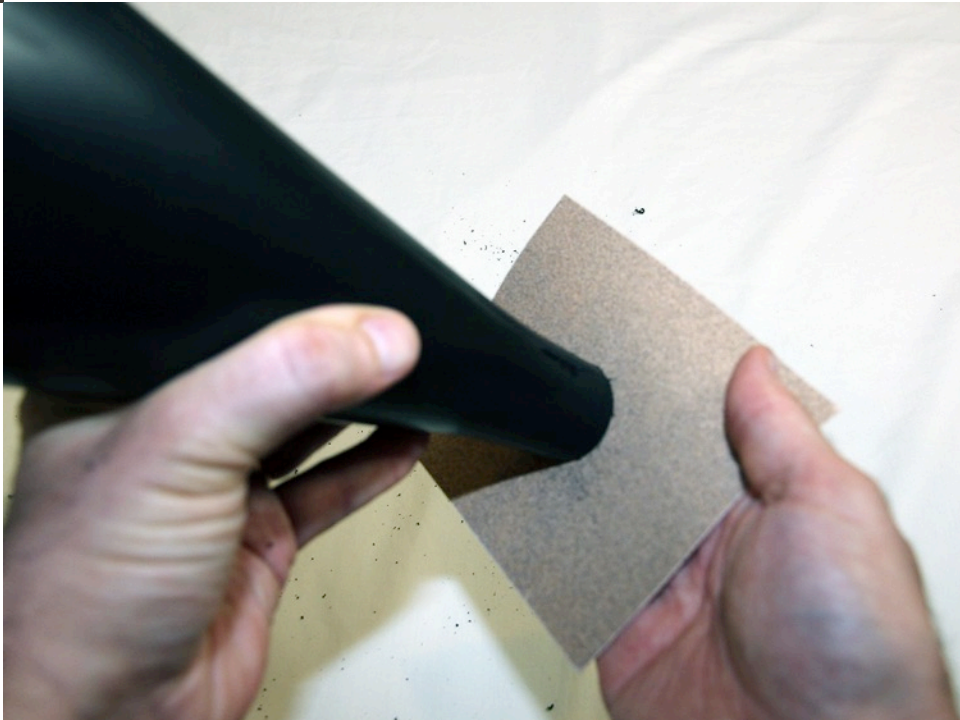
Step 4. Stand the funnel on its wide end. Using the hacksaw, cut straight down across the middle of the narrow opening, making your cut about 1 to 2 inches deep.

The narrow end of the funnel will now have two semicircles of plastic rather than a solid circle.





Step 5. Using the sandpaper, smooth all the cut surfaces on both ends of the funnel.



Step 6. If your eyepiece has a rubber eyecup and/or rubber grip, remove it/them. The eyepiece should be made entirely of metal and glass.



Note that if you have a yellow thread-in eyepiece filter, you can screw it into the eyepiece barrel to produce a yellow Sun. But note, too, that the true color of the Sun is . . . white! (You knew that, right?)

Step 7. Insert the eyepiece into the narrow end of the funnel: lens in, chrome barrel out. You may need to pry apart the two semicircular halves of the funnel's opening.



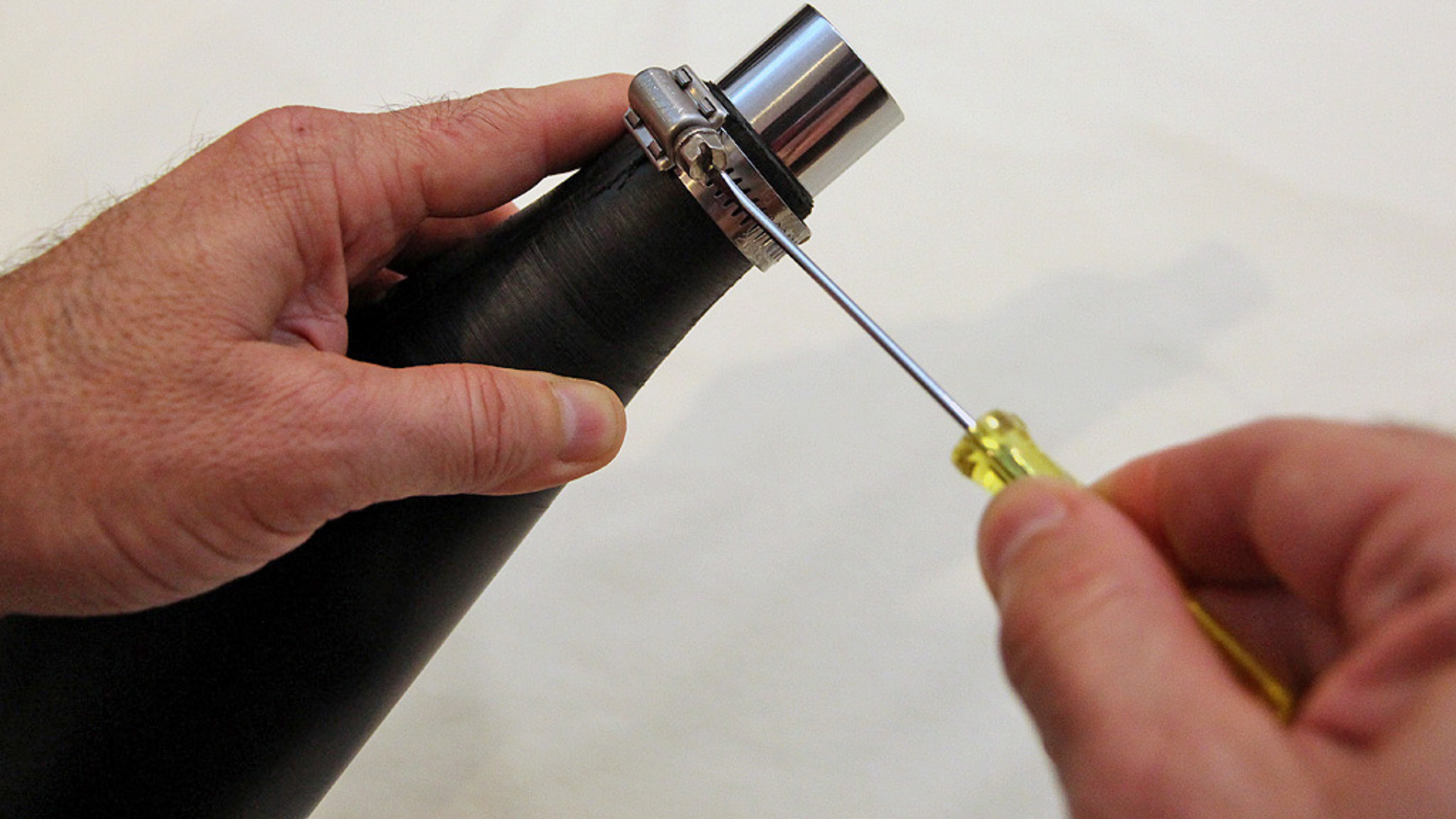
Remember: The eyepiece must contain no plastic, which would melt or catch fire. Use an eyepiece with only metal and glass parts.

If the eyepiece still won't go in, cut away a little more of the funnel to widen the opening, then try again.

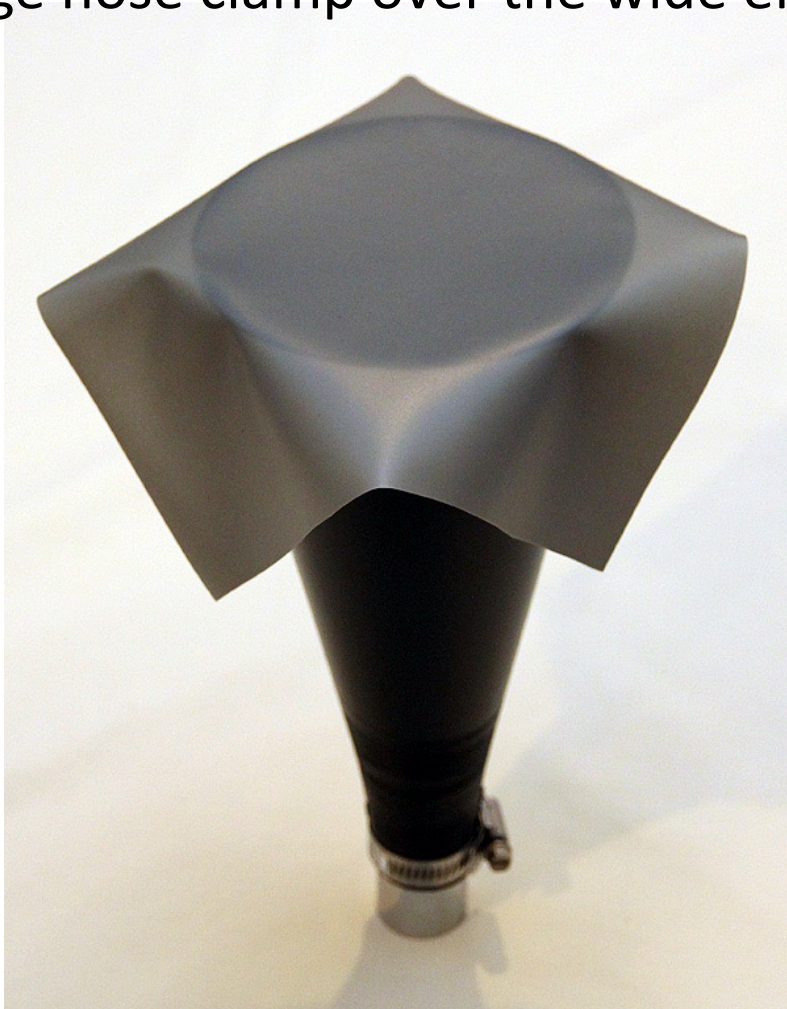


Aim to get at least a half inch of the length of the eyepiece into the funnel.

Step 8. Place the small hose clamp over the narrow end of the funnel and, using the screwdriver, tighten it around the funnel to securely hold the eyepiece.



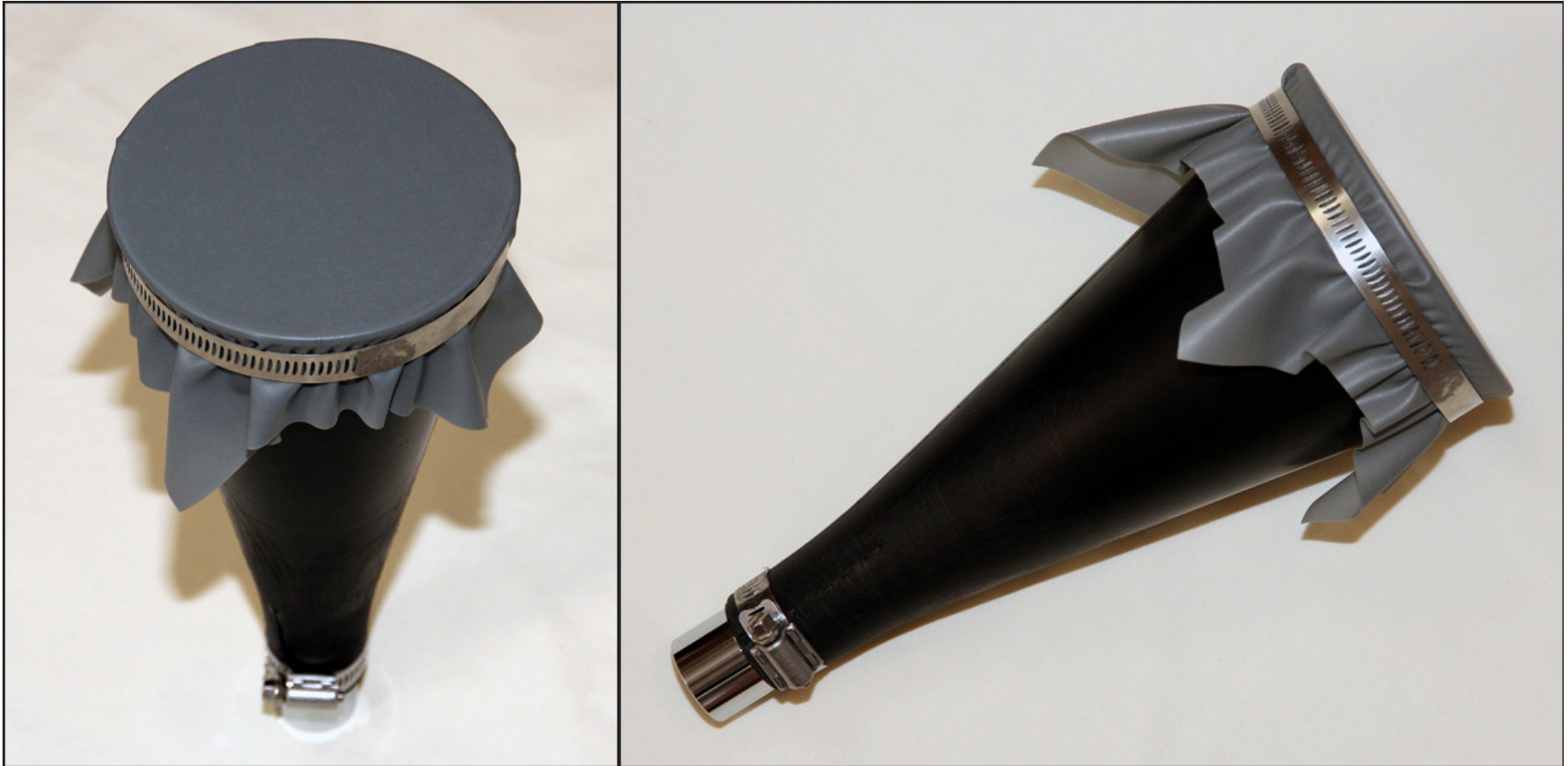
Step 9. Turn the funnel wide end up (you might find it easiest to sit in a chair and hold the funnel between your knees). Place the rear-projection screen (or two layers of vinyl shower-curtain liner) over the wide opening; it doesn't matter which side faces down. Lower the large hose clamp over the wide end of the funnel...



...and, using the screwdriver, tighten it around the funnel to securely hold the screen; as the clamp begins to get purchase on the funnel and screen, gently pull down all around the loose edge of the material so that the screen ends up flat and taut over the funnel's wide opening. This is an iterative process; you'll need to pull down on the material after each turn of the screw to keep it taut.



The Sun Funnel



Congratulations! You have successfully built a Sun Funnel!

Prepare Your Sun Funnel & Telescope for Use

Step 10. Inspect your Sun Funnel to make sure there are no holes in the projection screen.

It is important to do this each and every time you go to use your Sun Funnel. If you find any holes or deep scratches, you will need to replace the projection screen.

Step 11. Remove or cover your telescope's finder scope or red-dot finder, if any. Bright sunlight entering a finder scope will quickly melt its crosshairs and could burn anyone or anything positioned behind it.

If you cover rather than remove your finder scope or red-dot finder, make sure the cover is secure against wind and the prying fingers of small children.

Step 12. With your telescope NOT pointing at or near the Sun, insert the Sun Funnel's eyepiece barrel into the 1¼-inch eyepiece holder and secure it with the thumbscrew(s). Then aim your telescope at the Sun (see the next two pages for tips on how to do this), focus, and enjoy group viewing with your Sun Funnel!

Cover (or remove) your finder scope!

Your star diagonal should contain no plastic parts, only metal and glass!

WARNING! ALWAYS SUPERVISE USE OF THE SUN FUNNEL. NEVER POINT AN UNFILTERED TELESCOPE AT THE SUN. SEVERE EYE DAMAGE MAY OCCUR!

How to Aim a Telescope at the Sun

How do you aim a telescope at the Sun when you're not supposed to look through it, and when you're supposed to remove or cover your finder so that you don't look through that either?!

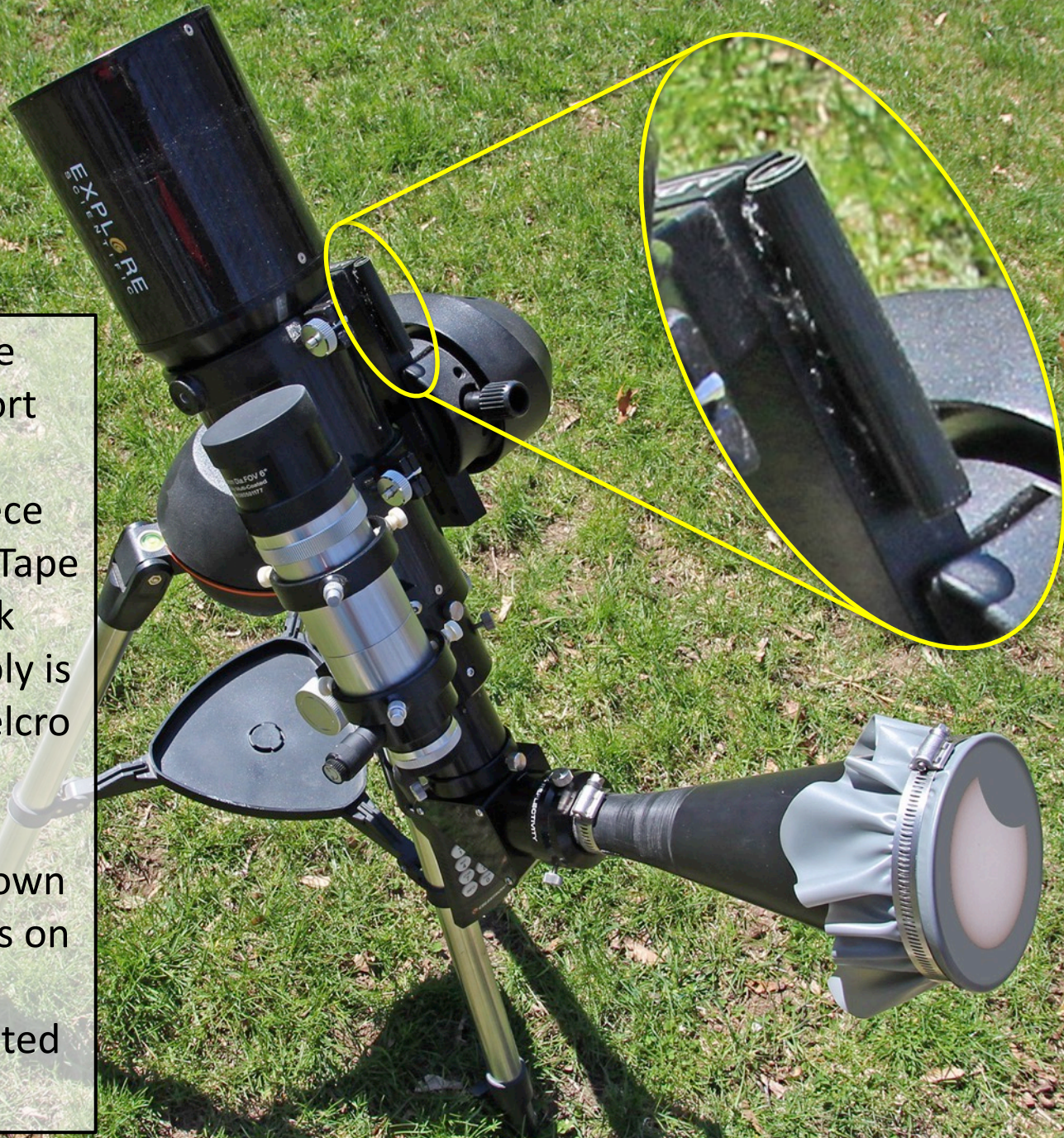
One solution is to watch your telescope's shadow on the ground and adjust the aim until the tube's shadow is as small and as round as you can get it.

Another solution is to add a special-purpose Sun finder that projects a shadow or a spot of sunlight onto a target. Here are some commercial units (you may need to get a special mounting adapter to use with any of these units):

- IDEA Engineering NearStar: <https://bit.ly/3OybD0t>
- Tele Vue Sol-Searcher: <http://bit.ly/nkhyOk>
- Meade Coronado Sol Ranger: <https://bit.ly/3DycOH3>

Yet another solution is to make something yourself based on the design of one of these products. See the next page for an example.

Rick's homemade Sun finder: A short length of plastic tubing with a piece of Scotch Magic Tape stuck on the back end. The assembly is attached with Velcro parallel to the telescope. When sunlight pours down the tube and falls on the tape, the telescope is pointed at the Sun. Easy!



Solar Filter vs. Solar Projection

If you have an aperture solar filter for your telescope, you don't need a projection device — just look through the eyepiece to see a comfortably bright image of the Sun. Conversely, if you want to use a projection device such as the Sun Funnel, so that many people can view the Sun's image at the same time, you can't use a solar filter, because then the image would be too dim to show up on the screen.

What do we mean by “too dim”? A typical solar filter blocks 99.999% of the Sun's light, so that the image in the eyepiece — or projected by the eyepiece — is only $1/100,000^{\text{th}}$ as bright as it would be without the filter. That's very good for direct viewing in the eyepiece, but very bad for projection.

Some solar filters are made to show the Sun in the light of specific atoms, such as the red light of hydrogen (H alpha, or $H\alpha$), or the violet light of calcium (Ca). These produce comfortably bright images in the eyepiece but, like full-spectrum (“white light”) filters, are not suitable for use with projection systems like the Sun Funnel.

Sun Funnel Safety

The key to successful solar projection, including use of the Sun Funnel, is to use the right kind of telescope — one that can tolerate having full-strength sunlight pass through the optical train — and to use an eyepiece that doesn't have any plastic in it. We'll say it again: We recommend using a refractor (a telescope with a front lens) — *not* a reflector (unless you stop it down to a 1- or 2-inch aperture), and *never* a mirror-lens telescope — with a decent-quality commercial eyepiece.

Always take the utmost care when passing unfiltered sunlight through any optics, as you'll do when using the Sun Funnel or any other projection device. *If you see or smell smoke, your equipment is unsuitable or set up incorrectly — get it out of the Sun immediately!*

Do your solar observing in short stints. Don't leave a telescope pointed at the Sun — or even sitting out in the Sun pointed elsewhere — for hours at a time. And, as noted earlier, never leave a solar-observing setup unattended.

When you're finished with an observing session, aim your telescope away from the Sun before removing the Sun Funnel.

Add a Solar Shade to Your Sun Funnel



To improve the view on the Sun Funnel's screen, it helps to get it out of direct sunlight. An easy way to do this is to make a "solar shade" out of a 16-by-20-inch piece of black foam board, available online (e.g., <http://amzn.to/25D3CfE>) or at your local art- or office-supply store. Cut a hole the same size as your telescope tube using an X-acto knife and slip the shade over the tube as shown in the photos here. (Tip: Use your lens cap as a template for the hole, but cut the hole a little smaller than the inside diameter of the cap so that the board fits snugly around the tube and will stay where you put it.)

Why Observe the Sun?

With either an aperture filter or a projection system, there are all sorts of interesting things to see on the Sun, including these:

Sunspots. The Sun has an 11-year magnetic-activity cycle marked by sunspots, dark blotches that are cooler and therefore dimmer than their surroundings. There are generally more sunspots at the peak of the cycle, called solar maximum, and fewer at solar minimum. The last maximum was in 2014, and the next will occur around 2025. Big sunspots have a dark inner part, the umbra, and a lighter outer part, the penumbra, and these can take on many different shapes and sizes.

Solar rotation. If you observe the Sun from day to day, you'll note that its rotation carries sunspots about 15° east each day. Because the Sun spins once about every 25 days, it takes less than two weeks for new spots to appear on the western limb (edge), march across the Sun's face, and disappear around the eastern limb.

The images on the next page show a big sunspot over the course of several days.

**Sunspot,
April 13, 2016**

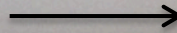
Umbra

Penumbra

Two days later
(April 15)



Two days later
(April 17)



Why Observe the Sun, Continued

Limb darkening. The outer parts of the Sun's disk, toward the limb (edge), look darker than the center. The Sun is a ball of hot gas, so it doesn't have a hard surface like a planet or moon. When you look toward the center of the disk, your gaze penetrates to deeper, hotter layers. When you look toward the edge, you're looking through higher, cooler layers, which aren't quite as bright.

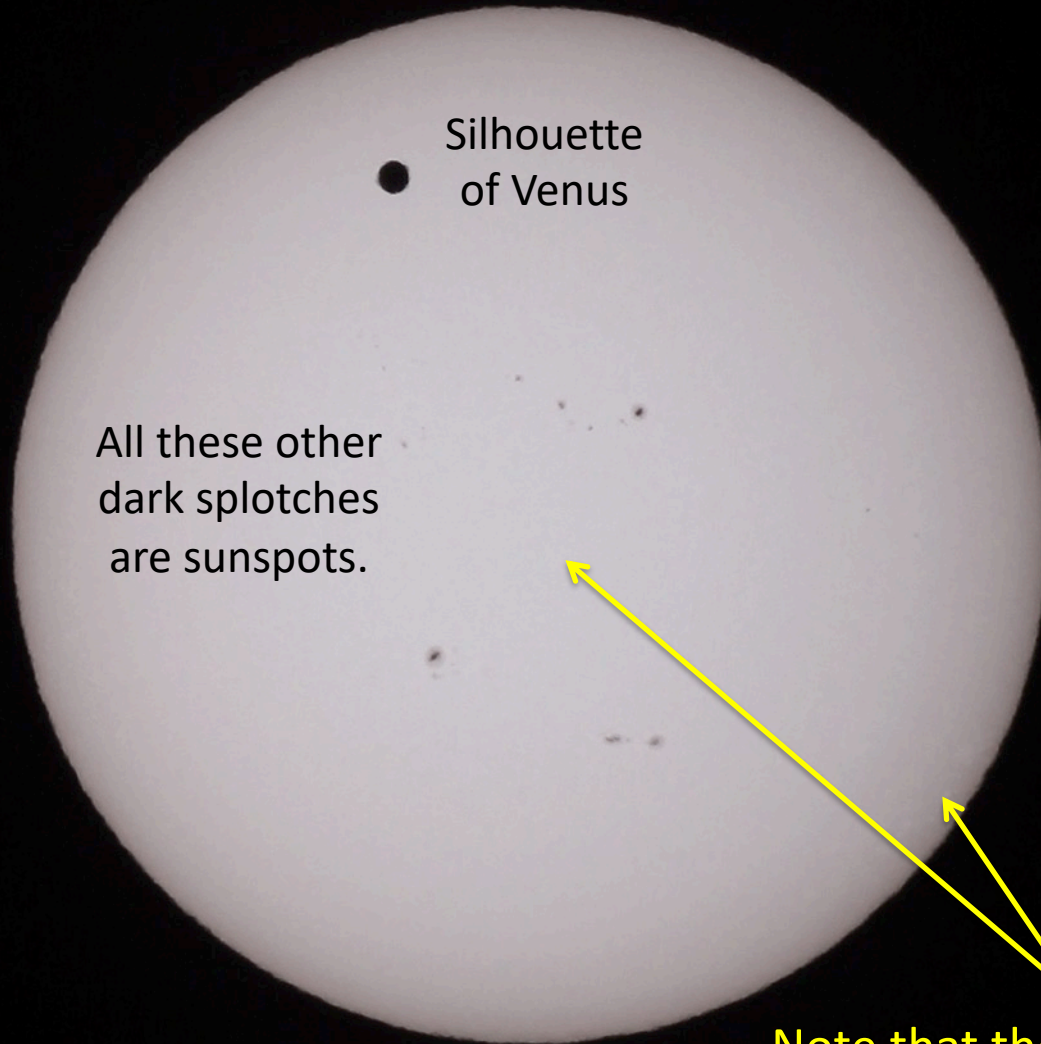
Planets in transit. Occasionally one of the inner planets, Venus or Mercury, crosses in front of the Sun as seen from Earth. This is called a transit, and when it happens, you can see the planet in silhouette moving across the Sun's face over several hours. Venus transited the Sun on June 8, 2004, and June 6, 2012, but it won't do so again until December 11, 2117, so if you missed the last two, you're out of luck. Transits of Mercury are more frequent. The last two occurred on May 9, 2016, and November 11, 2019. The next two will happen on November 13, 2032, and November 7, 2039. To learn more about transits of Venus and Mercury, see <http://bit.ly/1WGafaw>.

Transit of Venus: June 6, 2012

Size of Mercury
at same scale: .

Silhouette
of Venus

All these other
dark splotches
are sunspots.



Note that the Sun's limb (edge)
is less bright than its center.
This is called "limb darkening."

Why Observe the Sun, Continued

Partial solar eclipses. A solar eclipse occurs when the Moon partially or totally blocks the Sun. The next two solar eclipses viewable from most of North America occur on October 14, 2023, and April 8, 2024. For both, the continent will experience a partial solar eclipse lasting up to about 3 hours. Halfway through the 2023 event (<https://bit.ly/38euPxE>), anyone within a narrow path from Oregon through Texas to Central and South America will experience a brief *annular* eclipse, when the Moon covers all but a thin ring of sunlight for 4 to 5 minutes. Halfway through the 2024 event (<https://bit.ly/3x1z1eL>), anyone within a narrow path from Mexico to Newfoundland will experience a brief *total* eclipse, when the Moon completely blocks the Sun's bright face for 3 to 4½ minutes, turning day into deep twilight and making visible the solar corona — the Sun's spectacular outer atmosphere.

Looking directly at the Sun is safe during the brief total phase of a solar eclipse (“totality”), when the Moon entirely blocks the Sun's bright face. At all other times you must follow the safety advice that appears throughout this document. The Sun Funnel will be useless during totality; it is suitable only during the partial and/or annular phases of a solar eclipse.

To find out when solar eclipses will occur, and from where in the world a given eclipse is visible, see <http://bit.ly/1VFZhCz>.

Solar Eclipse of March 9, 2016

Observed from the Molucca Sea, Indonesia

The sequence goes from upper right (beginning of eclipse) to lower left (end of eclipse).



Use your Sun Funnel to watch a partial eclipse.

Use your Sun Funnel to watch a partial eclipse.

Total solar eclipse: the only phase you can observe safely with your eyes, i.e., without a special-purpose solar filter, a Sun Funnel, or another projection method.

Now that you have all the mathematical relationships between telescope focal length, eyepiece focal length, projection distance, and projected image size, you can design your own solar-projection device using materials other than those suggested here.

Questions? Comments?

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